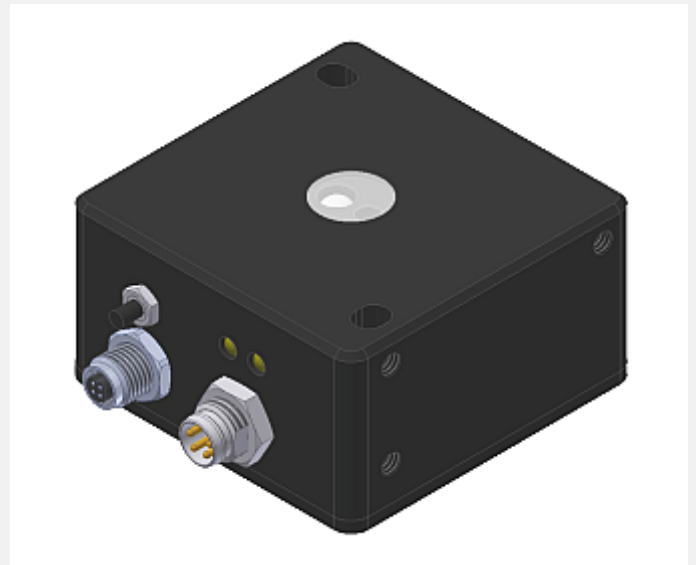


SPECTRO Series

► SPECTRO-3-SL

- Measuring range typ. 2 mm ... 50 mm
- Integrated transmitter and receiver optics
- Up to 3 colors can be stored (up to 31 in GROUP mode)
- 1x super-bright white-light LED, focused (AC-/DC-operation or OFF for luminous objects can be switched)
- Color detection, contrast detection, and gray scale detection
- Insensitive to outside light
- Brightness correction can be activated
- Switching frequency up to 35 kHz
- Several TEACH possibilities (via PC, PLC, or teach button)
- Various evaluation algorithms can be activated
- "BEST HIT" mode ("human color assessment")
- Switching state indication by means of 2 yellow LED
- Temperature compensated
- Averaging can be activated (from 1 up to over 32000 values)
- Color control of luminous objects (LEDs, halogen lamps, displays, ...)
- 3-color filter detector (true color detector: "human color perception")
- Compact aluminum housing

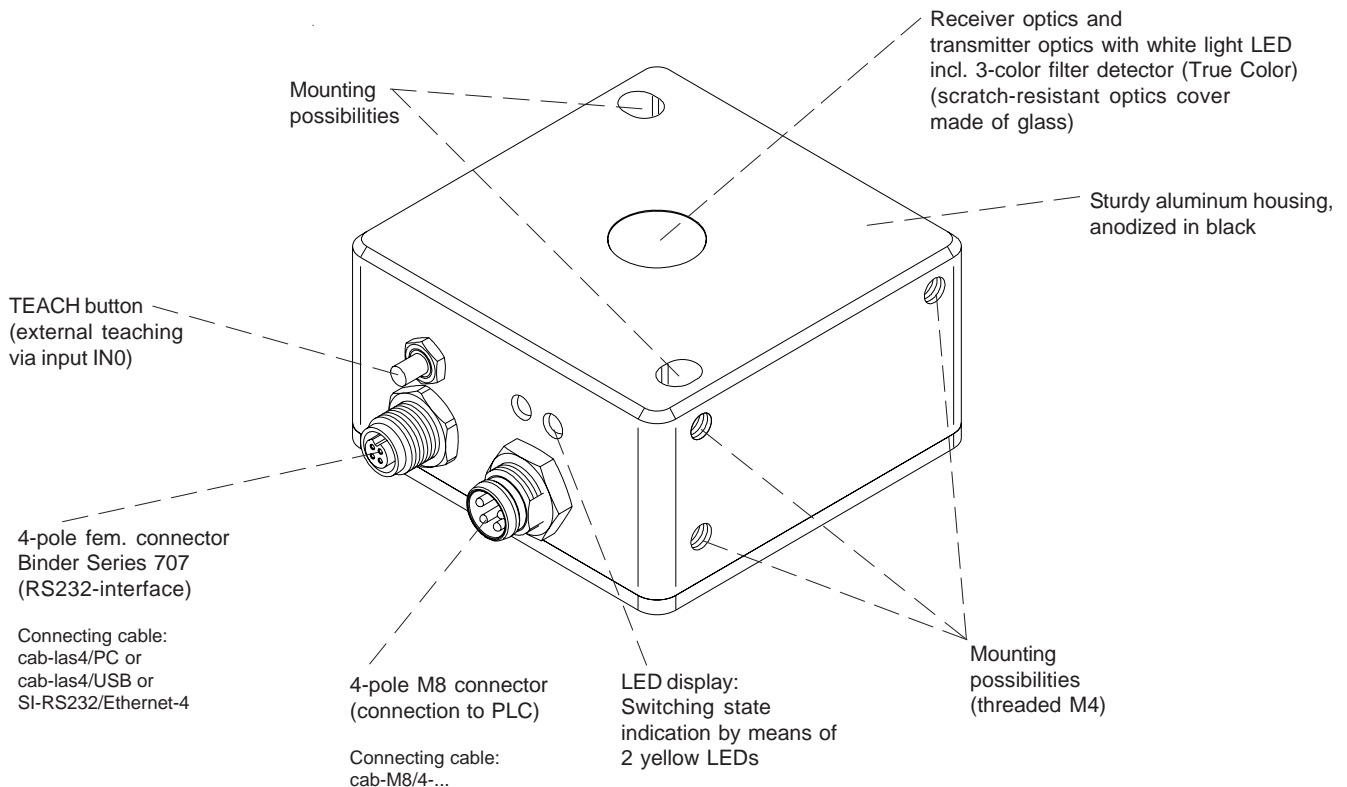


Design

Product name:

SPECTRO-3-SL

(incl. Windows® software SPECTRO3-SL-Scope)

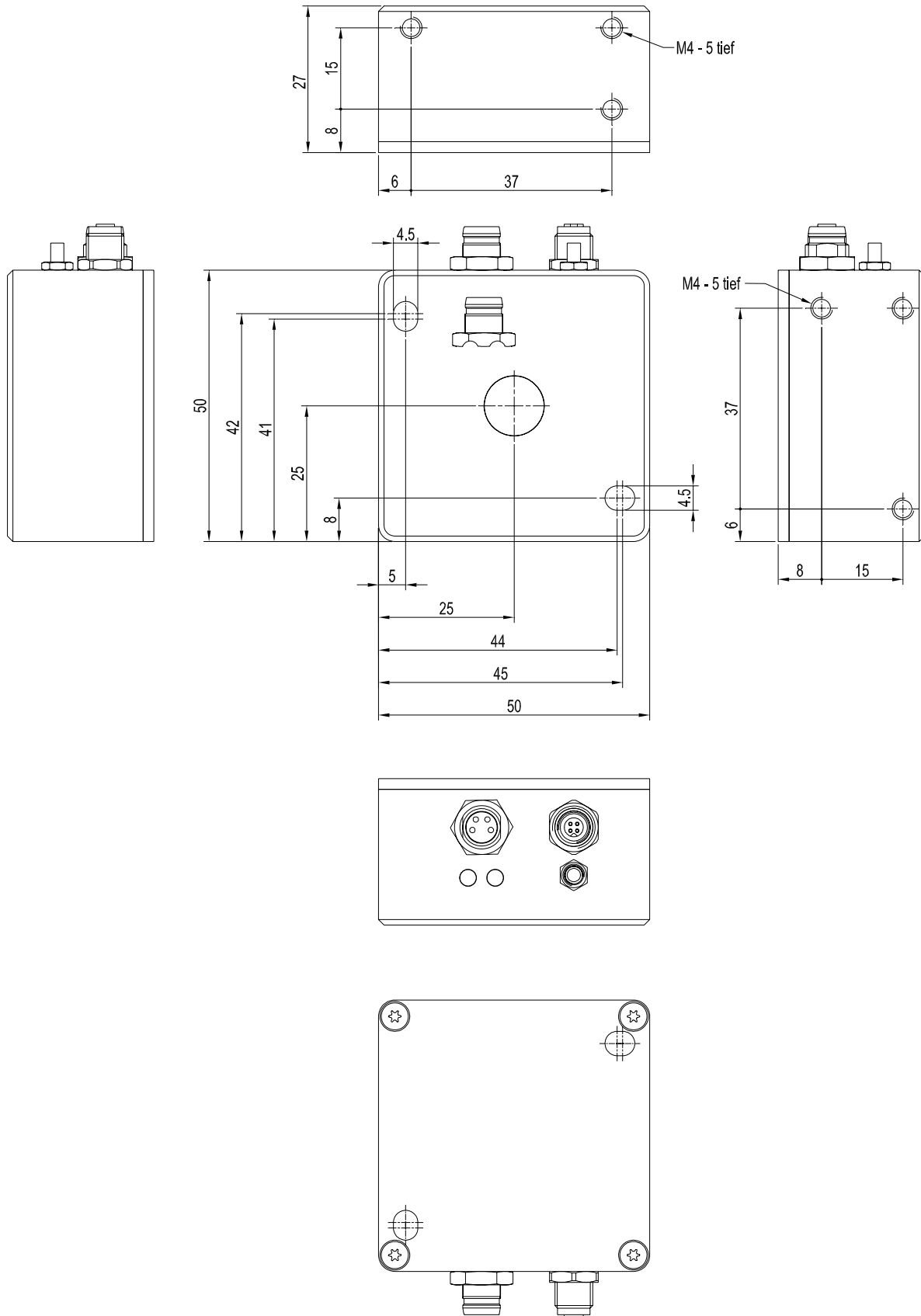




Technical Data

Model	SPECTRO-3-SL
Light source	1x super-bright white-light LED AC- or DC-operation or OFF in case of luminous objects), can be switched under Windows®
Measuring range	typ. 2 mm ... 50 mm
Detection range (half intensity width)	typ. 8 mm at a distance of 10 mm typ. 10 mm at a distance of 20 mm typ. 18 mm at a distance of 30 mm typ. 25 mm at a distance of 40 mm typ. 30 mm at a distance of 50 mm
Reproducibility	in the X, Y color range each 1 digit at 12-bit A/D conversion
Receiver	3-color filter detector (TRUE COLOR detector, "human color perception"), color filter curves acc. to CIE 1931
AC-/DC-operation	LED-operation can be switched under Windows® by means of PC software AC-operation: max. 20 kHz (depends on parameter setting) DC-operation: max. 35 kHz (depends on parameter setting)
Ambient light	up to 5000 Lux (in AC-mode)
Enclosure rating	IP67 (optics), IP64 (electronics)
Current consumption	< 160 mA
Interface	RS232, parameterisable under Windows®
Type of connector	Connection to PLC: 4-pole M8 connector Vernection to PC: 4-pole fem. connector (Binder Series 707)
Connecting cables	to PLC: cab-M8/4-g-... or cab-M8/4-w-... to PC/RS232 interface: cab-las4/PC or cab-las4/PC-w to PC/USB interface: or cab-las4/USB or cab-las4/USB-w to PC/Ethernet interface: SI-RS232/Ethernet-4
Housing material	aluminum, anodized in black
Housing dimensions	LxWxH approx. 50 mm x 50 mm x 27 mm (without flange connectors)
Operating temperature range	-20°C ... +55°C
Storage temperature range	-20°C ... +85°C
Pulse lengthening	adjustable under Windows® 0 ms ... 100 ms
Max. switching current	100 mA, short circuit proof
Switching frequency	35 kHz
Outputs digital (2x)	OUT 0, OUT1: 2x digital output (0V/+Ub), short-circuit protected, 100 mA max. switching current npn, pnp-output available (bright-, dark-switching can be switched over)
Averaging	over 32768 values max.
Voltage supply	+24VDC (± 10%), reversed polarity protected, overcurrent protected
Color memory capacity	non-volatile EEPROM with parameter sets for 3 colors max. (or 31 colors max. with GROUP mode)
Switching state indication	by means of 2 yellow LEDs
TEACH button	for external teaching of color reference values via input IN0
Temperature drift X,Y	$\Delta X/\Delta T$; $\Delta Y/\Delta T$ typ. 0,2 digits/°C (< 0,01% / °C)
Adjustment of gain	via step-switch: 8 steps (AMP1 ... AMP8), adjustable under Windows®
EMC test acc. to	DIN EN 60947-5-2

Dimensions



All dimensions in mm

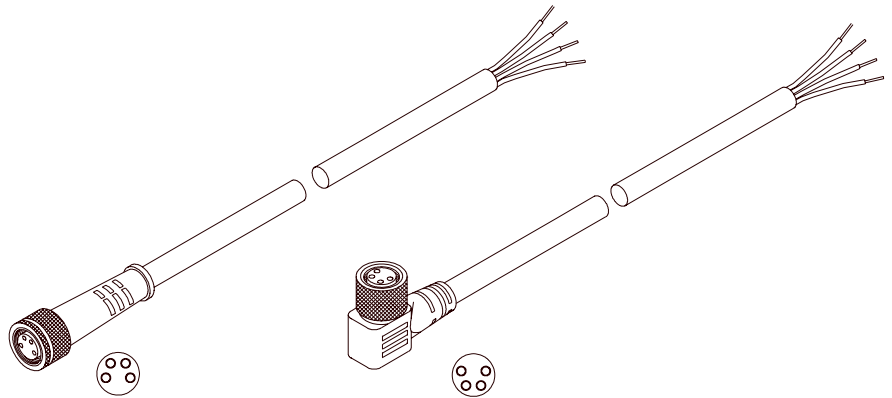


Connector Assignment

**Connection to PLC:
4-pole M8 connector**

Pin:	Color:	Assignment:
1	brown	+Ub (+24VDC ± 10%)
2	white	OUT0
3	blue	GND (0V)
4	black	OUT1

Connecting cable:
cab-M8/4-g-(length) or
cab-M8/4-w-(length) (angle type 90°)
(standard length 2m)



cab-M8/4-g-2-...
(max. length 5m, outer jacket: PUR)

cab-M8/4-w-...
(max. length 5m, outer jacket: PU)

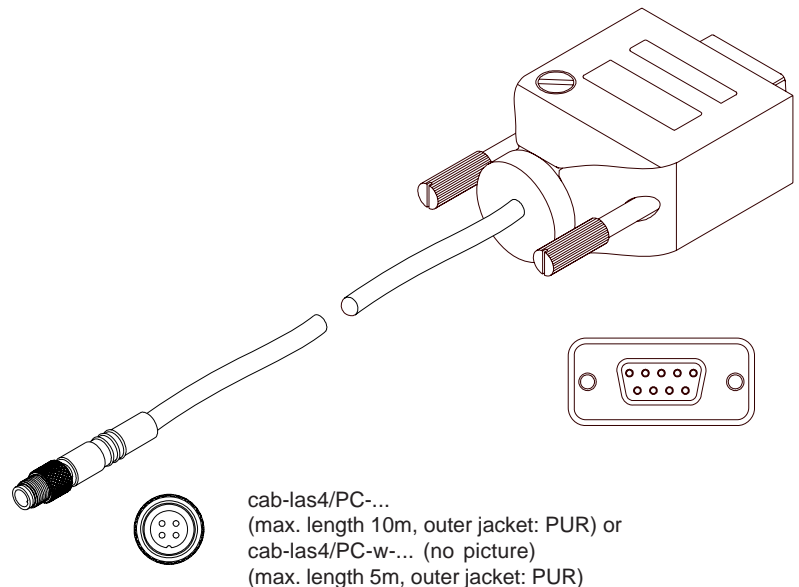
**Connection to PC:
4-pole fem. connector Binder Series 707**

Pin:	Assignment:
1	+24VDC (+Ub, OUT)
2	GND (0V)
3	RxD
4	TxD

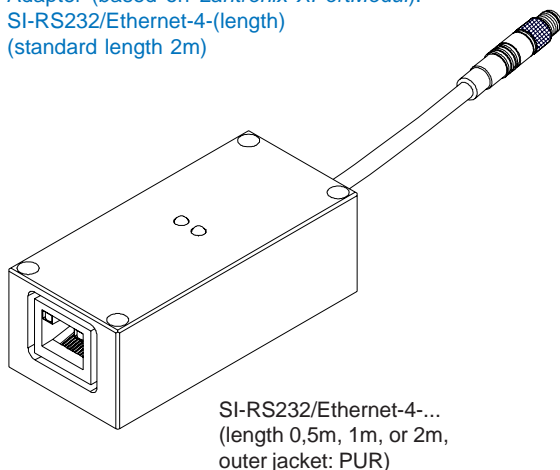
Connection via RS232 interface at the PC:
Connecting cable:
cab-las4/PC-(length)
cab-las4/PC-w-(length) (angle type 90°)
(standard length 2m)

alternative:
Connection via USB interface at the PC:
Connecting cable (incl. driver software):
cab-las4/USB-(length)
cab-las4/USB-w-(length) (angle type 90°)
(standard length 2m)

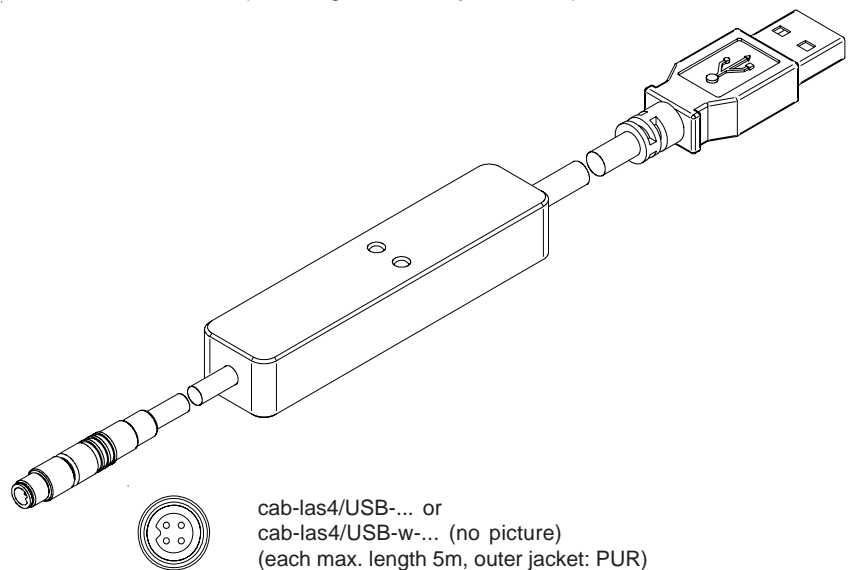
alternative:
Connection to local network via Ethernet bus:
Adapter (based on Lantronix XPortModul):
SI-RS232/Ethernet-4-(length)
(standard length 2m)



cab-las4/PC-...
(max. length 10m, outer jacket: PUR) or
cab-las4/PC-w-... (no picture)
(max. length 5m, outer jacket: PUR)



SI-RS232/Ethernet-4-...
(length 0,5m, 1m, or 2m,
outer jacket: PUR)



cab-las4/USB-... or
cab-las4/USB-w-... (no picture)
(each max. length 5m, outer jacket: PUR)



Measuring Principle

Measuring principle of color sensors of SPECTRO-3-SL Series:

The SPECTRO-3-SL provides highly flexible signal acquisition. For example, the sensor can be operated in alternating-light mode (AC mode), which makes the sensor insensitive to extraneous light. It also can be set to constant-light mode (DC mode), which makes the sensor extremely fast. An OFF function turns off the integrated light source at the sensor and changes to DC operation. The sensor then can detect so-called "self-luminous objects".

With the stepless adjustment of the integrated light source as well as the selectable gain of the receiver signal and an INTEGRAL function the sensor can be set to almost any surface or any "self-luminous object".

When the integrated light source of the SPECTRO-3-SL color sensor is activated, the sensor detects the radiation that is diffusely reflected from the object. As a light source the SPECTRO-3 color sensor uses a white-light LED with adjustable transmitter power. An integrated 3-fold receiver for the red, green, and blue content of the light that is reflected from the object, or the light that is emitted by a "self-luminous object", is used as a receiver.

The SPECTRO-3-SL color sensor can be "taught" up to 3 colors. For each of these taught colors it is possible to set tolerances. In "X Y INT - 2D" or "s i M - 2D" mode these tolerances form a color cylinder in space. In "X Y INT - 3D" or "s i M - 3D" mode the tolerances form a color sphere in space. Color evaluation according to "s i M - 2D" is based on the lab calculation method. All modes can be used in combination with several operating modes such as "FIRST HIT" and "BEST HIT". Raw data are represented with 12 bit resolution.

As a special feature the sensor can be taught two completely independent parameter sets. Input IN0 (push button at the sensor housing) can then be used to tell the sensor which parameter set it should work with.

Color detection either operates continuously or is started through an external PLC trigger signal. The respective detected color either is provided as a binary code at the 2 digital outputs or can be sent directly to the outputs, if only up to 2 colors are to be detected. Through input IN0 (push button at the sensor housing) the color sensor can be taught up to 3 colors (31 in group mode). For this purpose the corresponding evaluation mode must be set with the software.

Parameters and measurement values can be exchanged between a PC and the SPECTRO-3 color sensor through the serial RS232 interface. All the parameters for color detection also can be saved to the non-volatile EEPROM of the SPECTRO-3-SL color sensor through this serial RS232 interface. When parameterisation is finished, the color sensor continues to operate with the current parameters in STAND-ALONE mode without a PC.

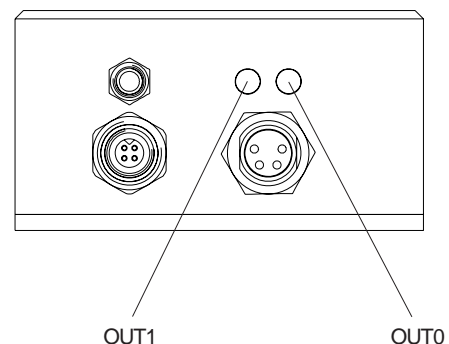
The sensors of the SPECTRO-3-SL series can be calibrated (white-light balancing). Balancing can be performed to any white surface. A ColorChecker™ table with 24 color fields is available as an alternative. White-light balancing or calibration can be performed to one of the white, grey, or black fields.



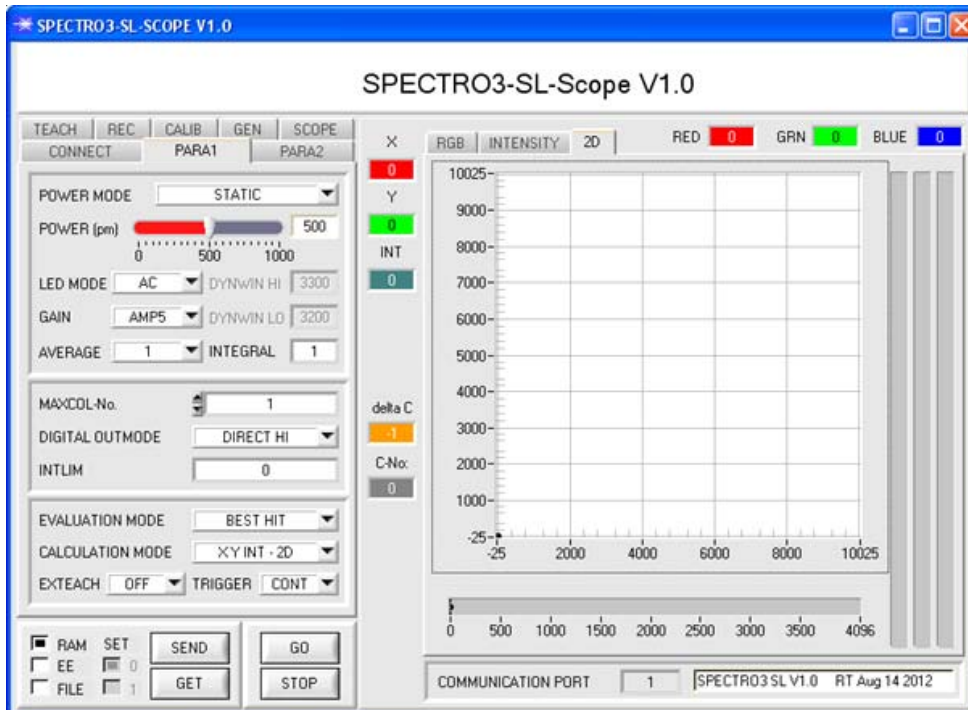
LED Display

LED Display:

The two LEDs visualize the physical state of the outputs OUT0 und OUT1.



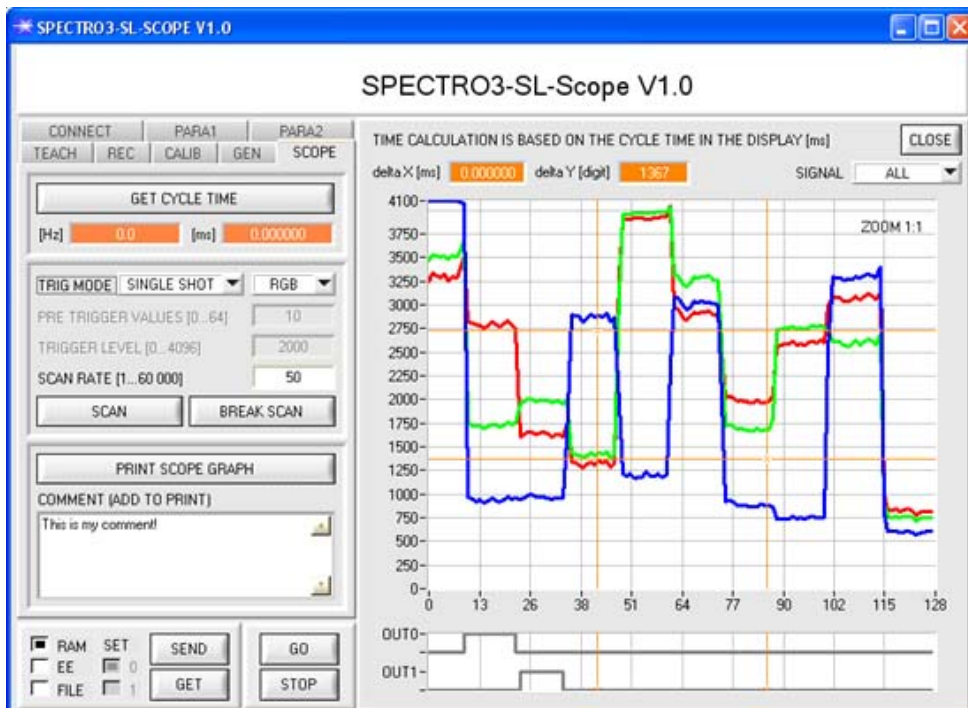


Parameterization
Windows® user interface:

The PC software SPECTRO1-Scope facilitates the parameterization, the diagnosis, and the adjustment of the sensor system (oscilloscope function). Moreover, the software features a data recorder function that allows the automatic recording of recorded data and the saving of those at the hard disk of the PC.

Parameters and measurement values can be exchanged between PC and sensor either through RS232 or Ethernet (using an Ethernet adaptor, e.g. SI-RS232/Ethernet-4-...). Through the interface all the parameters can be stored in the non-volatile EEPROM of the sensor.

Under Windows® representation of the color value on a PC in numeric form and in a color chart, and representation of RGB values in a time chart. In addition the current RGB values are displayed as a bar chart.

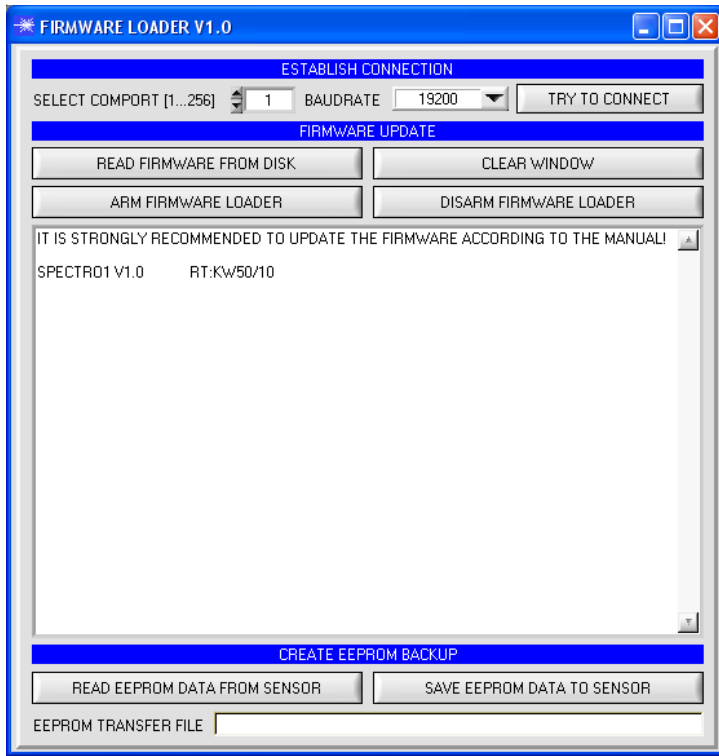


The SCOPE tab visualises an oscilloscope.



Firmware Update

Firmware Update by means of the software „Firmware Loader“:



The software „Firmware Loader“ allows the user to perform an automatic firmware update. The update will be carried out through the RS232 interface.

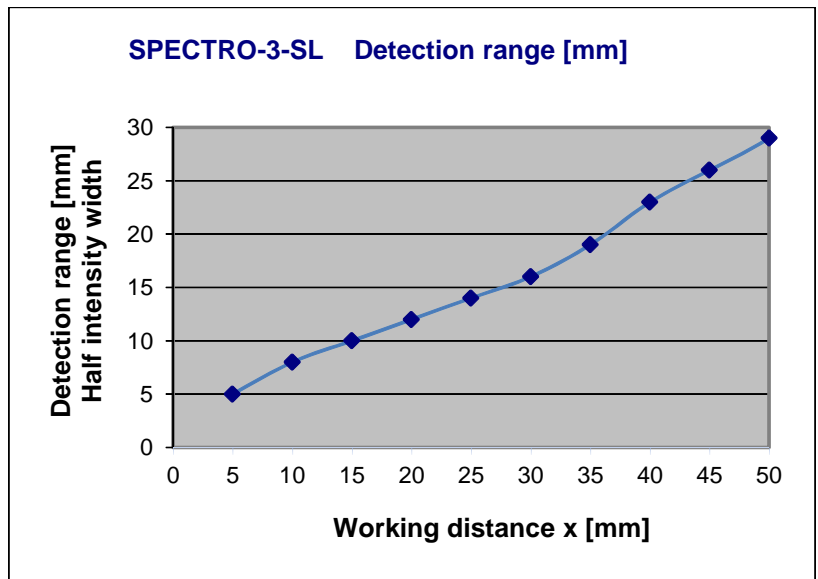
An initialisation file (xxx.ini) and a firmware file (xxx.elf.S) are required for performing a firmware update. These files can be obtained from your supplier. In some cases an additional firmware file for the program memory (xxx.elf.p.S) is also needed, and this file will be automatically provided together with the other two files.



Diagrams

Diagramme: DETECTION RANGE (HALF INTENSITY WIDTH) and RELATIVE INTENSITY SPECTRO-3-SL

Detection range (half intensity width)
 SPECTRO-3-SL:
 12 mm (typ.) at a working distance of 20 mm



Relative Intensity:
 SPECTRO-3-SL:
 100% at a working distance of 3 mm
 (INTENSITY 3627)

